Selection: Semi-hermetic Reciprocating Compressors

Input Values

Compressor model	6JE-25	Suction gas temperature	20,00 °C
Mode	Refrigeration and Air conditioning	Operating mode	Auto
Refrigerant	R22	Power supply	400V-3-50Hz
Reference temperature	Dew point temp.	Capacity control	100%
Liq. subc. (in condenser)	0 K	Useful superheat	100%

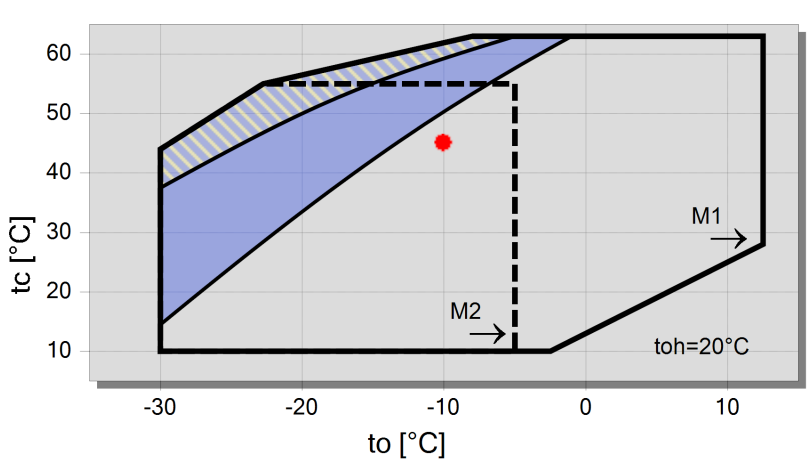
Result

Q [W]	Cooling capacity	COP [-]	COP/EER
Qu* [W]	Evaporator capacity	m [kg/h]	Mass flow
P [kW]	Power input	Op.	Operating mode
I [A]	Current	th [°C]	Discharge gas temp. w/o cooling
Qc [W]	Condenser capacity		

tc	to	-5°C	-10°C	-15°C	-20°C	-25°C	-30°C	-35°C	-40°C
30°C	Q [W]	70864	57976	46869	37345	29229	21198	15517	10738
	Qu* [W]	70864	57976	46869	37345	29229	21198	15517	10738
	P [kW]	16,39	15,55	14,51	13,32	12,02	10,66	9,23	7,74
	I [A]	30,7	29,6	28,2	26,7	25,1	23,6	22,1	20,7
	Qc [W]	87251	73521	61378	50664	41247	31862	24745	18476
	COP [-]	4,32	3,73	3,23	2,80	2,43	1,99	1,68	1,39
	m [kg/h]	1381	1123	903	717	559	404	295	204
	Op.	Standard	Standard	Standard	Standard	Standard	CIC	CIC	CIC
	th [°C]	89,2	99,4	110,4	122,6	136,2	0	0	0
40°C	Q [W]	62698	51003	40931	32306	24970	17896	12676	8323
	Qu* [W]	62698	51003	40931	32306	24970	17896	12676	8323
	P [kW]	18,94	17,63	16,15	14,56	12,90	11,21	9,44	7,62
	I [A]	34,3	32,4	30,4	28,3	26,2	24,2	22,3	20,6
	Qc [W]	81642	68630	57079	46863	37874	29110	22117	15946
	COP [-]	3,31	2,89	2,53	2,22	1,94	1,60	1,34	1,09
	m [kg/h]	1314	1062	848	666	513	366	259	169,5
	Op.	Standard	Standard	Standard	Standard	Standard	CIC	CIC	CIC
	th [°C]	104,4	115,1	126,8	139,9	0	0	0	0
50°C	Q [W]	54716	44216	35183	27464	20426	14868	10235	6418
	Qu* [W]	54716	44216	35183	27464	20426	14868	10235	6418
	P [kW]	21,1	19,29	17,39	15,43	14,04	11,91	9,73	7,47
	I [A]	37,4	34,8	32,1	29,4	27,6	25,0	22,6	20,5
	Qc [W]	75767	63505	52575	42892	34467	26782	19960	13892
	COP [-]	2,60	2,29	2,02	1,78	1,45	1,25	1,05	0,86
	m [kg/h]	1245	999	790	614	454	330	226	141,5
	Op.	Standard	Standard	Standard	Standard	CIC	CIC	CIC	CIC
	th [°C]	119,4	130,6	0	0	0	0	0	0

-- No calculation possible (see message in single point selection)
*According to EN12900 (20°C suction gas temp., 0K liquid subcooling)

Application Limits 100% 6JE-25



Legend

additional cooling & suction gas superheat ≤20K

additional cooling

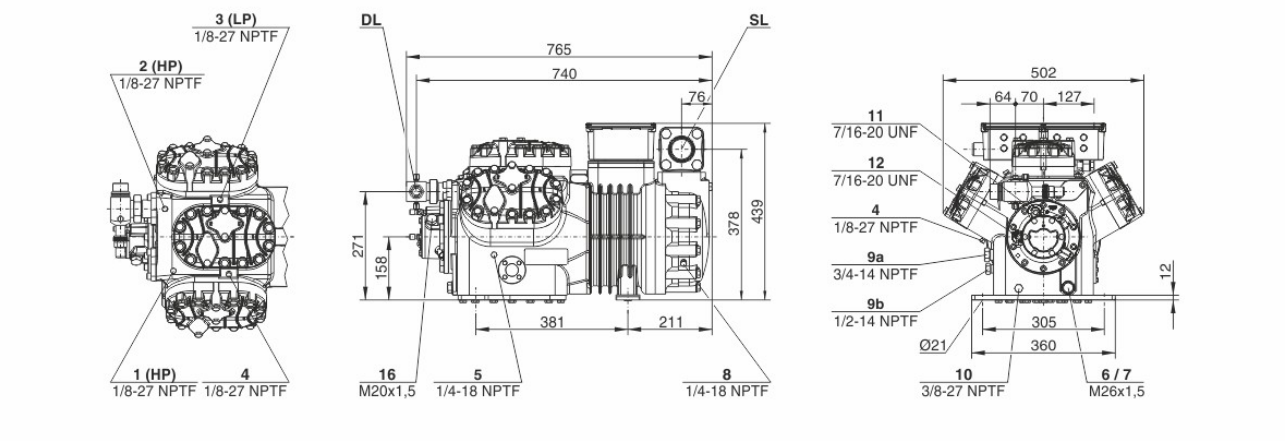
M1: motor 1

M2: motor 2

A

Technical Data: 6JE-25

Dimensions and Connections



Technical Data

Technical Data	
Displacement (1450 RPM 50Hz)	95,3 m³/h
Displacement (1750 RPM 60Hz)	115,02 m³/h
No. of cylinder x bore x stroke	6 x 65 mm x 55 mm
Weight	234 kg
Max. pressure (LP/HP)	19 / 32 bar
Connection suction line	54 mm - 2 1/8"
Connection discharge line	35 mm - 1 3/8"
Oil type R134a/R407C/R404A/R507A/R407A/R407F	BSE32(Standard) | R134a tc>70°C: BSE55 (Option)
Oil type R22 (R12/R502)	B5.2(Option)
Oil type R1234yf	BSE32 (Standard) | R1234yf tc>70°C : BSE55 (Option)
Oil type R1234ze	BSE55 (Standard) | to>15°C: BSE85K (Option) | tc>70°C: BSE85K (Option)
Ölfüllung R454C/R455A	BSE32 (Standard)
Oil type R515B	BSE55 (Standard) | to>15°C: BSE85K (Option) | tc>70°C: BSE85K (Option)
Motor data	
Motor version	2
Motor voltage (more on request)	380-420V PW-3-50Hz
Max operating current	46.4 A
Winding ratio	50/50
Starting current (Rotor locked)	141.0 A Y / 233.0 A YY
Max. Power input	27,0 kW
Extent of delivery (Standard)	
Motor protection	SE-B2, CM-RC-01(Option)
Enclosure class	IP54 (Standard), IP66 (Option)
Vibration dampers	Standard
Oil charge	4,75 dm³
Discharge shut-off valve	Standard
Suction shut-off valve	Standard
Available Options	
Discharge gas temperature sensor	Option
Start unloading	Option
Capacity control	100-66-33% (Option)
Capacity Control - infinite	100-10% (Option)
Additional fan	Option
Refrigerant Injection (RI)	Option
Oil service valve	Option
Crankcase heater	140 W (Option)

Oil pressure monitoring	MP54 (Option), Delta-PII
Sound measurement	
Sound power level (-10°C / 45°C)	79,3 dB(A) @50Hz
Sound power level (-35°C / 40°C)	85,0 dB(A) @50Hz
Sound pressure level @ 1m (-10°C / 45°C)	71,3 dB(A) @50Hz
Sound pressure level @ 1m (-35°C / 40°C)	77 dB(A) @50Hz
Sound power level (-10°C / 45°C) R134a	77,3 dB(A) @50Hz
Sound pressure level @ 1m (-10°C / 45°C) R134a	69,3 dB(A) @50Hz

Semi-hermetic Reciprocating Compressors

Motor 1 = e.g. 4TES-12 with 12"HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.
Motor 2 = e.g. 4TES-9 with 8"HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a
Motor 3 = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

* plausibility tests of the data performed by experts.

* regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compresors are certified until now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program ☐ Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

Data for sound emission

Data based on 50 HZ apllication (IP-units 60 Hz) and R404A if not declared.
Sound pressure level: values based on free field area conditions with hemisperhical sound emission in 1 meter distance.

General remarks regarding sound data

Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extend possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.

Legend of connection positions according to "Dimensions":

1 High pressure connection (HP)
2 Connection for discharge gas temperature sensor (HP) (for 4VE(S)-6Y .. 4NE(S)-20(Y) connection for CIC sensor as alternative)
3 Low pressure connection (LP)
4 CIC system: injection nozzle (LP)
4b Connection for CIC sensor
4c Connection for CIC sensor (MP / operation with liquid subcooler)
5 Oil fill plug
6 Oil drain
7 Oil filter (magnetic screw)
8 Oil return (oil separator)
8* Oil return with NH3 and insoluble oil
9 Connection for oil and gas equalization (parallel operation)
9a Connection for gas equalization (parallel operation)

9b Connection for oil equalization (parallel operation)
10 Oil heater connection
11 Oil pressure connection +
12 Oil pressure connection –
13 Cooling water connection
14 Intermediate pressure connection (MP)
15 Liquid injection (operation without liquid subcooler and with thermostatic expansion valve)
16 Connection for oil monitoring (opto-electrical oil monitoring "OLC-K1" or differential oil pressure switch "Delta-PII")
17 Refrigerant inlet at liquid subcooler
18 Referigerant outlet at liquid subcooler
19 Clamp space
20 Terminal plate
21 Maintenance connection for oil valve
22 Pressure relief valve to the atmosphere (discharge side)
23 Pressure relief valve to the atmosphere (suction side)
24 IQ MODULE
SL Suction gas line
DL Discharge gas line
Dimensions can show tolerances according to EN ISO 13920-B.